

Daracem[®] 1024M Superplasticizer concrete admixture

Description

Daracem[®] 1024M is a high range water reducer and superplasticizer concrete admixture allowing increased workability or providing the same workability with lower water content resulting in significantly improved strengths.

Daracem[®] 1024M does not contain added calcium chloride.

It conforms to the requirements of TS EN 934-2 Table 11.1 and 11.2.

Applications

Daracem[®] 1024M allows concrete to be produced for below applications:

- High quality concrete for durable structures
- Ready mixed concrete production and job site plants
- Bridge deck slabs
- Foundations, ceilings, beams and columns
- Blast furnace slag, silica fume concrete
- In the production of concrete with easy placement
- Normal and special types of concrete and reinforced concrete.

Method Of Use

Daracem[®] 1024M is supplied ready for use. When producing concrete it is recommended that Daracem[®] 1024M be added in its supplied form to the batching water prior to addition of the cementitious component.

Addition of any other chemical admixture should be undertaken separately.

Advantages

- Effective over a wide range of cement contents and w/c ratios
- Improved cohesion
- Substantial improvement in workability without increased water
- Improves strengths
- It permits a high reduction in the water content of the concrete
- Increased durability

Compatibility

With Cements:

Daracem[®] 1024M, can be used with most types of Portland cements. Also it can be used at the mixes including fly ash and silica fume.

With Other Admixtures:

Daracem[®] 1024M should not be premixed under any circumstances with other admixtures. The performance of the product will be affected by the presence of other chemical admixtures. We recommend that all admixtures be added separately into the mix.

Addition Rates

Range:

800 ml - 2000 ml per 100 kg cement
0.8%-2.0% (v/w) by wt. of cement

The magnitude of the effect obtained with Daracem[®] 1024M is governed by the quantity of product used, w/c ratio, and the specific nature of the concrete and constituent materials.

It is necessary therefore to assess performance under site conditions using actual materials to determine optimum performance and dosage.

Addition rates outside of the recommended dosage range may be used for special concrete applications. In such circumstances it is important to conduct preliminary trials on the actual mix constituents to assess the effect on the properties of the concrete at the dosage level specified.

For advice and assistance with trials we recommend that you consult Grace Construction Products.



Effects of Overdosing

The effects of overdosing of Daracem[®] 1024M are a function of the degree of overdose. When producing high workability concrete, overdosing will increase the level of workability and may induce the onset of segregation. Depending on the extent of the overdose, an increase in the setting time may occur, especially in low temperatures and/or when employing sulphate resisting cement or cement replacement materials. During this period the concrete must be kept moist in order to prevent premature drying out

In any situation where overdosing is suspected, a careful inspection of the concrete in its plastic state should be conducted. Particular attention should be paid to consistency and cohesiveness, prior to a decision on the suitability of the concrete for the particular application in question.

Dispensing

It is preferable that Daracem[®] 1024M should be introduced into the mixer by means of independent automatic dispensing equipment. Please consult Grace Construction Products on this subject

Health and Safety

For further information we recommend that you consult Grace Construction Products or please refer to MSDS.

Packaging

It is available in bulk, 1000 lt plastic containers, 200 lt non returnable drums and 20 lt pails.

Storage

If stored shaded storage area, above +5 °C and protected from extremes of cold, heat and direct sunlight, the shelf life is 12 months

Base :	Modified sulphonate
Form:	Homogenous, Liquid
Appearance, Colour:	Dark brown
Density (@ 20°C):	1.20 ± 0.03 g/cm ³ (TS 781 ISO 758)
pH (@ 20°C):	9,5 ± 1,5 (TS 6365 EN 1262)
Total Chloride Ion Content :	< 0,10 M.-% (TS 1116 EN ISO 1158)
Water Soluable Ion Content :	< 0,10 M.-% (TS EN 480-10)
Alkali content:	< 7,0 M.-% (TS EN 480-12)
Storage:	Keep original and unopened package at temperatures above +5°C and protect from frost and direct sunlight
Recommended Dosage :	0,8-2,0% by weight of cement
Physical Effect :	See MSDS of the product or consult GCP
Shelf Life:	App 12 months from date of production if stored properly in original unopened package (drums, containers)

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